व्यावसायिक परीक्षण रिपोर्ट (प्रारंभिक) COMMERCIAL TEST REPORT (INITIAL)

संख्या/No: T-55/1143 माह/Month: April, 2020 Validity: 31.03.2027



#### PONNER SANKAR PST 5 TON ANGLE TIPPING TRACTOR TRAILER



#### भारत सरकार

Government of India कृषि एवं किसान कल्याण मंत्रालय Ministry of Agriculture and Farmers Welfare कृषि, सहकारिता एवं किसान कल्याण विभाग Department of Agriculture, Cooperation and Farmers Welfare दक्षिणी क्षेत्र कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान Southern Region Farm Machinery Training and Testing Institute ट्रैक्टर नगर, गार्लदिन्ने - 515 731, जिला: अनंतपुर (आं. प्र.) Tractor Nagar, Garladinne- 515 731, District: Anantapur (A.P.) [An ISO 9001:2015 CERTIFIED INSTITUTE]

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Manufacturer	:	M/s. Ponner Sankar Tractor Spares,
		No. 64, Namakkal Main Road,
		Paramathi Velur Taluk, Namakkal District,
		Tamilnadu-638 182, India

Applicant

: The Manufacturer

# PONNER SANKAR PST 5 TON ANGLE TIPPING TRACTOR TRAILERReport No. : T-55/1143Month: AprilYear: 2020

Government of India Ministry of Agriculture and Farmers Welfare Department of Agriculture, Cooperation and Farmers Welfare Southern Region Farm Machinery Training and Testing Institute Tractor Nagar, Garladinne- 515 731, District: Anantapur (A.P.) [An ISO 9001:2015 CERTIFIED INSTITUTE]

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SOUTHERN REGION FARM MACHINERY TRAINING & TESTING INSTITUTE, ANANTAPUR, (A.P.)

### 8. LOAD MAINTENANCE TEST (Trailer bucket in fully raised position)

Date of test	:	03.03.2020
Operating conditions	:	Trailer parked on level ground
Hydraulic oil temperature before start	:	63
of test, <sup>o</sup> (C)		
		<b>2 2 2 3</b>

Initial height from ground level, (mm) : 2530

Elapsed time (Min.)		Cumulative drop in height of unloading box, (mm)	
5	:	3	
10	:	6	
15	:	8	
20	:	10	
25	:	13	
30	:	15	
Leakage of hydraulic fluid from		None	
any part of hydraulic system			
Working of hydraulic system		Satisfactory	

#### 9. EASE OF OPERATION & ADJUSTMENTS

No difficulty was observed during the operation and adjustment of Trailer.

#### **10. DEFECTS, BREAKDOWNS AND REPAIRS**

No defect/breakdown and repair was occurred during entire period of testing.

#### 11. SUMMARY OF OBSERVATIONS, COMMENTS AND RECOMMENDATION

- 11.1 The provided hitch on the trailer is rotatable type, but there is no shock absorbing arrangement is provided in it. This should be looked into for corrective action.
- 11.2 To protect from mud and soil the rubber flaps are provided at rear end of the wheels.
- 11.3 Dimensional requirements of single axle (semitrailer) conforms to IS 8213:2000.
- 11.4 Lighting arrangement is not provided as per IS 8213:2000. This should be locked into for corrective action.
- 11.5 The specification of trailer does not conform in full, to the IS 8213:2000. This should be looked into for corrective action.

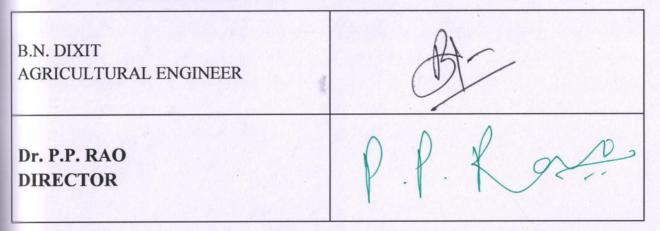
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- 11.6 The dimensions of hydraulic tipping cylinder does not meet, in full to the requirement of IS 12371:1988. This should be taken into for corrective action.
- 11.7 The dimensions of ring type hitch does not meet, in full, the requirement of IS 11270:1980 (Reaffirmed 1999). This should be taken into for corrective action.
- 11.8 The dimensions of various components of axle assembly do not conform, in full, the requirement of IS 8213:2000. This should be taken into for corrective action.
- 11.9 The provided labeling plate should be as per the requirement of IS.

## 11.10 Adequacy of literature:

Operation manual, Service manual, and parts catalogue of trailer in English was provided in single booklet form for reference during the test. However, this may be brought out in Hindi and other regional languages as per IS 8132: 1999 (Reaffirmed 2004) for the sake of user & technical personnel.

#### **TESTING AUTHORITY:**



#### **12. APPLICANT'S COMMENTS**

"In future we will follow your suggestions while manufacturing the trailer".