व्यावसायिक परीक्षण रिपोर्ट (प्रारंभिक) COMMERCIAL TEST REPORT (INITIAL) संख्या/No: Machine-363/1183 माह/Month: July, 2020 Validity: 30.06.2025



## **GT-SHAKTI GT-RC 7500 POWER WEEDER**



भारत सरकार Government of India कृषि एवं किसान कल्याण मंत्रालय Ministry of Agriculture and Farmers Welfare कृषि, सहकारिता एवं किसान कल्याण विभाग Department of Agriculture, Cooperation and Farmers Welfare दक्षिणी क्षेत्र कृषि मशीनरी प्रशिक्षण एवं परीक्षण संस्थान Southern Region Farm Machinery Training and Testing Institute ट्रैक्टर नगर, गार्लदिन्ने-515 731, जिला: अनंतपुर (आं. प्र.) Tractor Nagar, Garladinne-515 731, District: Anantapur (A.P.) [An ISO 9001:2015 CERTIFIED INSTITUTE]

Website: http://srfmtti.dacnet.nic.in/ E-mail: <u>fmti-sr@nic.in</u> Tele./FAX: 08551-28644

Manufacturer	:	M/s. DVR Overseas, 1706, Lee-Wai Commercial Building, 1-3 Hart Avenue, Tsim Sha Tsui, Kowloon, <b>Hong Kong</b> .
Applicant	:	M/s. G.T. Agro Industries, Foundry Nagar, Hathras Road, Near Canara Bank, Agra-282 006, <b>India.</b>

# GT-SHAKTI GT-RC 7500 POWER WEEDER Report No. : Machine-363/1183 Month: July Year: 2020



Government of India Ministry of Agriculture and Farmers Welfare Department of Agriculture, Cooperation and Farmers Welfare Southern Region Farm Machinery Training and Testing Institute Tractor Nagar, Garladinne-515 731, District: Anantapur (A.P.) [An ISO 9001:2015 CERTIFIED INSTITUTE]

Telephone: 08551-286441 Website: <u>http://srfmtti.dacnet.nic.in/</u> Fax: 08551-286441 E-mail: <u>fmti-sr@nic.in</u>

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Machine- 363/1183	GT-SHAKTI GT-RC 7500	COMMERCIAL (ICT)		
	Valve, guides and timing gears:		Observation	
	Any marked sign of			
	overheating of valves	:	None	
	Pitting of seat/faces of			
	valves	:	None	
	Any visual damage to the			
	teeth of timing gears	:	None	
	Clearance between valve guide and valve stem (mm)			
	- Intake valve	:	0.09	
	- Exhaust valve	:	0.09	
15.2	Transmission gears:			
	All the gears of the transmission system were found in norm working condition.			
15.3 Rotary drive unit:				
	The rotary drive unit was di were found in normal work			components
	16. COMMENTS & REC	CON	MMENDATIONS	

## **16.1 Engine Performance:**

- 16.1.1 The maximum power and rated power were observed as 4.6 & 3.4 kW under natural ambient condition against the declared value of 5.1 kW.
- 16.1.2 Specific fuel consumption of engine corresponding to maximum power was recorded as 310 g/kWh against the declared value of 300 g/kWh.
- 16.1.3 Max. Torque was observed as 13.8 Nm against the declared value of 18.0 Nm.
- 16.1.4 Back up torque of engine was observed as 5.34 %, against the declared value of 10%.
- 16.1.5 During varying speed test of engine at both natural & high ambient conditions after attaining max. torque at 13.80 Nm & 13.30 Nm respectively, while further loading, sudden drop of engine rpm was observed.
- 16.2 Max. Noise at operator's ear level was observed as 90 dB (A).

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- 16.3 The amplitude of mechanical vibration on most of the assemblies of the Power Weeder was observed on higher side and to the extent of maximum 372 microns, Which is directly concerned with Operator's Health, Safety and Comfort. Besides, it also adversely affect the useful life of the components. In view of the above, this should be taken care for corrective action.
- **16.4** The hardness of rotary blades conforms to the requirement of IS 6690:1981 (Reaffirmed 2012).
- 16.5 The chemical composition of rotary blade does not conform to the requirement of IS 6690:1981. This should be looked into for corrective action.
- 16.6 The provided labeling plate should be as per the requirement IS.

# 16.7 Technical literature:

The user manual of power weeder was supplied with the test sample for reference during the test. It is however, recommended that same may be revised and bought out in Hindi & other regional languages as per IS 8132:1999 (Reaffirmed 2004) for the sake of user & technical personnel.

### **TESTING AUTHORITY:**

B.N. DIXIT AGRICULTURAL ENGINEER	HE
Dr. P.P. RAO DIRECTOR	P-P. Lan

### **17. APPLICANT'S COMMENTS**

Para No.	Our reference	Applicant's comments	
17.1	16.1.5	We will take corrective action in future production	
17.2	16.3	We will take corrective measures for reducing the vibration of the machine	
17.3	16.5	We will make changes in blade material for our future products	
17.4	16.6	We will search for possibilities	
17.5	16.7	We will modify the manual according to your suggestions	

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